



Dart Aerospace Ltd.
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D2498**Job Sheet 190279****Part No:** D2498**Job Qty:** 6 pcs**Part Name:** Mounting Lug**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/6/19**Job Tracking No:****Due Date:** 2/27/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV B IPP A 02.06.06 New Issue NG IPP B Rev B dwg 07-09-25 DD verified by EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	6 pcs		2/27/19	0.00	0.00	Bandsaw - 1		mmL 19/02/19
110	HAAS 4 Axis - B4B	6 pcs		2/27/19	0.00	0.00	HAAS - 1 - B4B		mmL 19/02/19
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	6 pcs		2/27/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		mmL 19/03/19
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		



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Container No: S156399**Part:** D2498**Job No:** 190279**Serial No/Batch:** S156399**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/25/19

Plex 2/6/19 2:10 PM Dart.lajeunesse.marie

130 QC 8	6 pcs	2/27/19	0.00 0.00	QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 47	
140 Handfinish - 1-1 Chemical-B4B	6 pcs	2/27/19	0.00 0.00	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 -	

QC 8 - 1(A)
KT 2019/03/06

~~MAR 0 2019~~

D.R 19/03/06

				B4B	
150 Powdercoat - 2 White Gl(S)- B4B	6 pcs	2/27/19	0.00 0.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	BEB 19-03-06
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
160 QC 3	6 pcs	2/27/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 38	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	DAS 40
				QC 3 - 68	9-89
				QC 3 - 9	MAR 07 2019
170 Packaging 3-1 - Stock - B4B	6 pcs	2/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	57527 94 MAR 07 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Plex 2/6/19 2:10 PM Dart.lajeunesse.marie	

BEB 19-03-06

DAS
40
9-89

MAR 07 2019

180 QC 21 - SA	6 pcs	2/27/19	0.00 0.00	Packaging 3 - 35 - B4B	DAG 21 3-25	MAR 07 2019
				QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 100 - (Bandsaw) Cut blanks: 8.500" x 4.000" ***ONE BLANK MAKES TWO PART***
 Descriptions: 110 - (HAAS CNC vertical machine #1) Machine as per folio D2498
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Chemical Conversion Coat per QSI005 4.1)
 150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) *****mask slot as per dwg***** START TIME: _____
 160 - (QC3- Inspect Part Finish)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

5751749
 START: 1:25 TEMP: 320° FINISH: 1:55

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X04.000	6061-T6 Bar 1.00 X 4.00	2.4000 ft (.4 ea)	100-Bandsaw - 1	5094297

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B1.000X04.000	2	82	0

Part Specifications
Specifications could not be found.

MAT used 2.157

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DART AEROSPACE LTD		Work Order: 190279
Description: Mount		Part Number: D2498
Inspection Dwg: D2498	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	+/-0.010	0.370	/		vern	mm L-05
0.625	+/-0.010	0.624	/			
1.419	+/-0.010	1.419	/			
1.875	+/-0.010	1.869	/		Height	31006
2.469	+/-0.010	2.469	/		vern	mm L-05
3.375	+/-0.010	3.368	/			
0.375	+/-0.010	0.374	/			
0.875	+/-0.010	0.874	/		dept G	
1.500	+/-0.010	1.492	/		vern	mm L-05
3.150	+/-0.010	3.150	/		"	
3.775	+/-0.010	3.771	/		Height	31006
4.825	+/-0.010	4.824	/		vern	mm L-05
0.500	+/-0.010	.500	/		RG	
5.325	+/-0.010	5.321	/		vern	mm L-05
0.115	+/-0.010	.110	/		micro	mm L-01
1.000	+/-0.010	0.995	/		"	
0.770	+/-0.010	.773	/		vern	mm L-05
0.20	+/-0.010	.199	/		micr	mm L-01
0.40	+/-0.010	.402	/		vern	mm L-05
0.250	+/-0.010	.250	/		RG	
0.500	+/-0.010	.503	/		vern	mm L-05
R0.50	+/-0.010	.500	/		RG	
R0.38	+/-0.010	.38	/		"	
0.25	+/-0.010	.250	/		"	
R0.25	+/-0.010	.25	/		"	
R0.25	+/-0.010	.25	/		"	
R0.13	+/-0.010	.13	/		"	
Ø0.257	+0.006/-0.001	0.261	/		vern	mm L-05
Ø0.316	+0.006/-0.001	.319	/		"	

Measured by: nymc	Audited by: KT	Prototype Approval:	N/A
Date: 19/03/05	Date: 20/03/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.11	New Issue	KJ/DD	
B	18.05.25	Dimension change was: R0.58 is: R0.38	MG	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					